

# NGL FRACTIONATION UNIT IN MONT BELVIEU, TX

## PROJECT HIGHLIGHT

### Scope Overview

OPD provided engineering, design, procurement and construction of a grassroots NGL Fractionation unit capable of producing 120,000 barrels per day of saleable ethane, propane, normal butane and isobutane, suitable for cavern storage. This is one of many fractionation units that OPD has built in parallel with other projects at the same construction site. These units are designed with stackable modules to reduce construction time in the field and minimize the facility footprint.

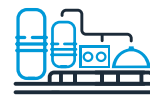
### By the Numbers

**600,000+**

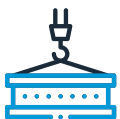
MAN-HOURS

**> 110,000**

FIELD WELD INCHES

**10**

PROCESS MODULES

**> 600**

TONS OF STEEL

**~2,000**

I/O

**165**

MAJOR EQUIPMENT ITEMS

**> 7,000**

YARDS OF CONCRETE

**500**

DRIVEN PILES



COMPLETED IN

**16 MONTHS**TOTAL PROJECT SCHEDULE  
FROM FEED TO STARTUP